VOLVO CONSTRUCTION EQUIPMENT

MAINTENANCE AND REPAIR

PRODUCT HANDBOOK

SEALANTS AND ADHESIVES • AEROSOLS • ANTI-SEIZE COMPOUNDS • BRAKE FLUIDS • BIO-BASED OILS • GREASES • CLEANERS • ANTIFREEZES

ORDERING INFORMATION

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VOLVO

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ONLY GENUINE VOLVO PRODUCTS KEEP YOUR CONSTRUCTION EQUIPMENT IN PEAK OPERATING CONDITION.

Volvo maintenance and repair products are developed and engineered specifically for your machine. They're products that give you high and consistent quality.

High performance industrial products including a range of sealants and adhesives, aerosols, hydraulic oils, greases and cleaners that are specifically matched to the respective components of your machine. Not only will they improve performance of individual components, they will extend the service life of your machine.

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SEALANTS AND ADHESIVES

ANAEROBIC PRIMER

PART NO. 15064413 — 4.5 oz can, 12 / case

Degreases oily parts and speeds the curing of many adhesives and sealants. Used to speed cure at temperatures below 50 degrees F. Ensures cure on plated surfaces.

Reduces cure-time delays by providing partial cure in three to 15 minutes with full cure in 60 minutes.

TYPICAL APPLICATIONS:

- Thread lockers
- Gasket makers
- Pipe sealant
- Bearing mount
- Retaining compound

BEARING MOUNT COMPOUND

PART NO. 15064570 — 50 ml bottle, 12 / case

Restores fit between replacement bearings in worn housings or on worn shafts. Fills clearances to .005" (.13 mm). Increases holding power of press fits and helps prevent bearing spin out.

TYPICAL APPLICATIONS:

- Ball bearings
- Roller bearings
- Sintered bearings
- Bushings
- Needle bearings

FLEXIBLE GASKET MAKER

PART NO. 15066593 — 50 ml bottle, 12 / case

An excellent form-in-place gasket. It fills gaps to .020" and cures into a tough solvent-resistant gasket. This gasket maker flexes with flange movement caused by vibration, pressurization or thermal change. It resists temperatures to 350 degrees F.

TYPICAL APPLICATIONS:

- Flywheel housings
- PTO housing cover to housing
- Axle housing to ring gear to differential case

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SEALANTS AND ADHESIVES (CONT.)

LIQUID GASKET

PART NO. 15066173 — 8 oz can, 12 / case

A quick-drying flexible gasket material designed for a wide variety of uses.

TYPICAL APPLICATIONS:

- Flanges
- Gaskets
- Hose and threaded connections
- Differential assembly
- Waterproofing electrical terminals and wires
- Weather stripping
- Tubeless tire beads
- Rear axle assembly

RETAINING COMPOUND

PART NO. 15065820 — 50 ml bottle, 12 / case

Retains and seals cylindrical metal parts where high temperature resistance is required. For use on sleeves, pins and keyways exposed to temperatures up to 450 degrees F. Well-suited for use on threaded parts exposed to high temperatures up to 450 degrees F.

TYPICAL APPLICATIONS:

RETAINS AND SEALS
- Valve sleeves
- Retains pins

RETAINS AND SEALS
- Cylinder liners
- Keyways

LOCKS AND SEALS
- Bolts on final drive

PIPE SEALANT

PART NO. 15066191 — 50 ml squeeze tube, 12 / case

Seals plugs and tapered pipe threads instantly. Eliminates the need for pipe dopes and PTFE tapes. Outperforms other sealing methods because it does not shrink, dry out or shred to contaminate systems or contain any harsh solvents. The instant sealing feature allows parts to be returned to service immediately. Also allows adjustment without losing a seal.

TYPICAL APPLICATIONS:

SEALS
- Pipe plugs above .125"
- Water jacket plugs
- Turbo lube and drain plugs
- Air intake plugs
- Water pump plugs and elbow fittings
- Injection pump governor cover fittings
- Fuel transfer pump fittings
- Oil pan drain plug hose fitting
- Temperature sending unit
- Cylinder head core plugs

MEDIUM STRENGTH THREAD LOCK

PART NO. 15066321 — 50 ml bottle, 12 / case

This blue thread locker is a general-purpose product for both locking and sealing (up to .75") threaded fasteners that will require removal. Eliminates premature loosening, leakage and rust-locked parts. Ideal for parts subjected shock and vibration.

TYPICAL APPLICATIONS:

LOCKS AND SEALS
- Trunion bolts
- Equalizer cover plate bolts
- Radiator guard bolts
- Cab attachment bolts
- Deck plate cap screws
- Roller guard bolts
- Track roller end-collar cap screws
- Sprocket hub set screws
- Outer bearing retaining screws
- Sent bracket bolts
- Accessory mounting bolts

HIGH STRENGTH THREAD LOCK

PART NO. 15066543 — 50 ml bottle, 12 / case

This thread locker is designed for heavy-duty, large or permanent assemblies. For use with large studs and fasteners (up to 1").

TYPICAL APPLICATIONS:

LOCKS
- Oil filter base to block studs
- Starter to block studs
- Fuel injection pump to block studs
- Final drive housing studs
- Wheel studs

EPOXY MIXER CUPS

PART NO. 15081178 — .14 FL oz. per cup, 10 cups per can, 12 / case

Pre-measured resin and hardener in a convenient mixing cup. No measuring. Just remove the lid, and press down on the center of the cup to form a mixer cup. Mix to a grey color and make your repair. Bonds parts with irregular fits and large gaps — stone, concrete, metal, plastic, wood and more. Use anywhere you would use an epoxy.

TYPICAL APPLICATIONS
- Bond shift handles to levers
- Bond name plates
- Patch holes in pipe and tubing
- Resurface corroded areas on cab
- Attach insulation

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AEROSOLS / ANTI-SEIZE COMPOUNDS

HEAVY DUTY PENETRATING OIL

PART NO. 15065318 — 12 oz can, 12 / case

Volvo heavy duty penetrating oil contains fast-acting powerful solvents. It cuts rust, paint, dirt, dope, grease, and corrosion, and penetrates even the smallest cracks.

The moly allows for easy separation and lubrication. The aerosol container allows easy application.

TYPICAL APPLICATIONS:

- Construction equipment
- Farm machinery
- Rusty nuts
- Pipe fittings
- Pulleys
- Sheaves

CHAIN AND CABLE LUBRICANT

PART NO. 15066809 — 12 oz can, 12 / case

TYPICAL APPLICATIONS:

- Construction equipment
- Farm machinery
- Industrial chains
- Conveyor chains

BRAKE CLEANER

PART NO. 15065295 — 12 oz can, 12 / case

TYPICAL APPLICATIONS:

- Cleans components of dust, dirt, grease, oil, and brake fluid residue
- Non-chlorinated formula
- Fast-acting cleaner for all metal parts
- Dries quickly
- Low VOC

ANTI-SEIZE COMPOUND HIGH TEMP

PART NO. 15064544 — 40 oz brush top can, 12 / case

Lubricates and protects against galling and seizing of threaded parts, shafts and splines. Reduces torque by cutting friction resistance. Non-corrosive composition — will not pit stainless steel, non-hardening. Helps prevent rust and corrosion.

TYPICAL APPLICATIONS:

- For applications from sub-zero to 1,800 degrees F (982 degrees C)
- All exhaust system fastener

BRAKE FLUIDS / BIO-BASED OIL / GREASES

DOT 3 BRAKE FLUID

PART NO. 15066831 — 1 qt bottle, 12 / case

Recommended for all drum and disc brake applications where DOT 3 brake fluid is specified. Meets DOT and SAE requirements.

TYPICAL APPLICATIONS:

- Use where DOT 3 brake fluid is specified by service manual or operators guide
- Loaders, lift trucks, and service trucks

BIODEGRADABLE HYDRAULIC OIL 46

PART NO. 60201367 — 5 gallon pail
PART NO. 60201368 — 55 gallon drum

TYPICAL APPLICATIONS:

- For use on noisy hydraulic systems
- Eliminates stick-slip issues and improves control

MULTIPURPOSE GREASE

PART NO. 15065418 — Cartridges, 10 / case
PART NO. 15065460 — Pail
PART NO. 15065481 — Keg
PART NO. 15065502 — Drum

MULTIPURPOSE EP WITH MOLY

PART NO. 15065492 — Cartridges, 10 / case
PART NO. 15065513 — Pail
PART NO. 15065496 — Keg
PART NO. 15065520 — Drum

HIGH TEMP WATER RESISTANT

PART NO. 15065355 — Cartridges, 10 / case
PART NO. 15065490 — Pail
PART NO. 15065499 — Keg
PART NO. 15065504 — Drum

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CLEANERS

HEAVY DUTY PRESSURE WASH

PART NO. 15066582 — 5 gallon pail

Volvo heavy duty pressure wash is a very heavy-duty cleaner and degreaser for use on heavily soiled parts and machines. It contains water soluble solvents to aid in the degreasing process. Heavy duty pressure wash can be diluted for use in general purpose pressure washing operations as well.

TYPICAL APPLICATIONS:

- Heavy-duty concentrated alkaline cleaner
- Formulated for use in high-pressure washers
- Provides up to two weeks of rust protection if the part is not rinsed after cleaning

HEAVY DUTY CABINET AND TANK LIQUID

PART NO. 15066006 — 5 gallon pail
PART NO. 15066050 — 55 gallon drum

Heavy duty alkaline cleaner that removes dirt, oils, paint, and carbon deposits from ferrous metal parts.

TYPICAL APPLICATIONS:

- For use in cabinet pressure washers and hot tanks
- Not recommended for aluminum, zinc, or brass parts

PARTS CLEANING SOLVENT

PART NO. 15065961 — 5 gallon pail
PART NO. 15065857 — 55 gallon drum

Clean, filterable fluid suitable for all types of part solvent cleaning stands. Effective solvency action cleans engines and mechanical systems. Strong solvent cleaner designed to dissolve oil and grease. High quality product with excellent solvency and is capable of being recycled indefinitely through solvent reclaiming still.

TYPICAL APPLICATIONS:

- Recommended for marine products and other equipment
- Can be used with brush, rags, or spray
- For use in solvent stands, immersion tanks, and manual cleaning equipment

HEAVY DUTY SHOP TOWELS

PART NO. 15081620 — 56 towels / pack, 18 packs / case

TYPICAL APPLICATIONS:

- Highly absorbent — cleans up oil, grease, water and other messy fluids
- Strong and abrasion resistant — great wet-strength for scrubbing
- Pliable for reaching into tight places
- Soft for personal cleaning
- Low lint and won't leave a residue
- Economical alternative to shop rags or towels

COOLANT READY MIX

PART NO. 60201327 — 1 gallon
PART NO. 60201328 — 5 gallon pail
PART NO. 60201329 — 55 gallon drum

Specially formulated for use in all Volvo machines. It uses state-of-the-art technology in an advanced ethylene glycol-based formula. It contains no amines, no silicates that may harm pump seals, and no borates that may cause aluminum corrosion and pitting.

TYPICAL APPLICATIONS:

- Provides long-lasting protection for aluminum, cast iron, and all other engine components.

COOLANT CONCENTRATE

PART NO. 60201330 — 1 gallon
PART NO. 60201331 — 5 gallon pail
PART NO. 60201332 — 55 gallon drum

Specially formulated for use in all Volvo machines. It uses state-of-the-art technology in an advanced ethylene glycol-based formula. It contains no amines, no silicates that may harm pump seals, and no borates that may cause aluminum corrosion and pitting.

TYPICAL APPLICATIONS:

- Provides long-lasting protection for aluminum, cast iron, and all other engine components.

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FREQUENTLY ASKED QUESTIONS

What can these products do for me?

The Volvo line of adhesives, sealants and maintenance products will:
- Increase the reliability of your repair work
- Reduce expensive come-backs
- Reduce repair downtime

What types of repairs can I make with the adhesives and sealants?

This product line allows you to:
- Lock and seal threaded parts with the thread lock products
- Lock and seal threaded fittings with pipe sealant
- Repair and install (to prevent wear) cylindrical assemblies with bearing mount and retaining compound
- Seal flanged assemblies with gasket makers

How do I know which product to use?

The packages are clearly marked with the product's function. Reference to service manuals is critical, and detailed product applications, by product, are included in the back tough plastic. The bond and seal is much tougher than a mechanical method.

Can I get parts apart?

Yes. A little extra elbow grease and regular tools will do the job in most cases. Heating parts to 450 degrees F and disassembling while parts are hot will also work.

Should I clean parts first?

Surface preparation is important when using any adhesive or sealant. Clean parts with a good shop solvent and wipe with a towel. Use of anaerobic sealant primer will clean parts and speed cure of many adhesives.

How does temperature affect the cure of these adhesives?

The adhesives will cure faster in warm weather than in cool weather. It is always wise to use anaerobic primer with anaerobic adhesive when the temperature is below 50 degrees F.

What are the temperature limits for these adhesives?

The operating temperature limits are:
- Thread locks and bearing mount, -65 to 300 degrees F
- Gasket makers, -65 to 350 degrees F

How quickly will these anaerobic adhesives harden?

A general rule is one hour for fixture and four hours for full cure. Anaerobic primer will speed cure as well as heating parts to 300 degrees F.

What happens if I apply adhesive / sealant and it doesn't work?

Three things could have happened:
1. Sufficient material was not applied to fill the joint.
2. Insufficient time was allowed for cure.
3. Parts were excessively oily, dirty, or greasy, which may prevent the adhesive / sealant from curing.

QUESTIONS ABOUT THREAD LOCKING, THREAD SEALING, AND RETAINING COMPOUNDS:

Why should I use a chemical thread locker, and which one do I use?

Locking and sealing threaded parts chemically is more reliable and more economical. For use on nuts, bolts, screws, and studs. Use the medium strength thread lock for fasteners (.25" to .75") that will require removability. Use high strength thread lock for studs and permanent, heavy duty fasteners.

Why should I use a chemical thread sealant in place of PTFE tape?

Pipe sealant outperforms PTFE tape. It will not shred to clog systems, and it allows adjustment of parts without losing a seal. It seals instantly and adds lubricity for easy assembly.

What is a retaining compound?

Retaining compounds bond cylindrical metal parts — they repair worn parts in maintenance, thus eliminating expensive rematching. They are ideal when installing new parts to prevent wear.

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FREQUENTLY ASKED QUESTIONS (CONT.)

How can I prevent "rusting in" between linkage pins and cartridge pins and their mating bores?

Use thread lock to coat the pin and bore. Then assemble. It seals out rust and eliminates the need for burning out pins. Use it on loader linkage arms, excavator sticks and booms as well as similar assemblies.

QUESTIONS ABOUT GASKETING:

How does anaerobic gasketing differ from precut gaskets and gasket dressings?

Anaerobic form-in-place gaskets cure to a tough plastic that will not shrink or compress like conventional gaskets. They fill all the surface imperfections on the flange surface for a solid seal.

How do I know what gasketing product to use?

Selection of the correct gasketing product is critical. Always use your service manual as a guide. Gasket maker is used on rigid flanges such as hydrostatic transmission flanges and flywheel housing.

How do I apply flexible gasket maker?

Apply directly from the nozzle applicator on the tube. No mixing. No heat cure. For most joints, apply a .0625" (1.59 mm) diameter bead in the center of the flange circling the bolt holes. Be sure that the material will be in contact with both flanges when parts are assembled. Material does not cure until flanges are mated together.

QUESTIONS ABOUT BONDING:

When bonding a broken part, how do I know when to use the epoxy mixer cups?

The epoxy mixer cups come in a pre-measured package for making fast repairs on almost any surface — particularly when the parts are irregular or not close fitting.

QUICK REFERENCE GUIDE

SEALANTS AND ADHESIVES

ANAEROBIC PRIMER

PART NO. 15064413 — 4.5 oz can, 12 / case

APPLICATION: thread lockers, gasket makers, pipe sealant, bearing mount, and retaining compound

BEARING MOUNT COMPOUND

PART NO. 15064570 — 50 ml bottle, 12 / case

APPLICATION: Ball bearings, roller bearings, and sintered bearings

FLEXIBLE GASKET MAKER

PART NO. 15066593 — 50 ml bottle, 12 / case

APPLICATION: Flywheel housings, PTO housing cover to housing, and axle housing to ring gear to differential case

LIQUID GASKET

PART NO. 15066173 — 8 oz can, 12 / case

APPLICATION: Flanges, gaskets, hose and threaded connections, rear axle assembly, differential assembly, waterproofing electrical terminals and wires, weather stripping, and tubeless tire beads

RETAINING COMPOUND

PART NO. 15065820 — 50 ml bottle, 12 / case

APPLICATION: Retains and seals: valve sleeves. Retains: pins, cylinder liners, and keyways. Locks and seals: bolts on final drive

AEROSOLS

HEAVY DUTY PENETRATING OIL

PART NO. 15065318 — 12 oz can, 12 / case

APPLICATION: Construction equipment, farm machinery, rusty nuts, pipe fittings, pulleys, and sheaves

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QUICK REFERENCE GUIDE (CONT.)

AEROSOLS (CONT.)

CHAIN AND CABLE LUBRICANT
PART NO. 15066809 — 12 oz can, 12 / case

APPLICATION: Construction equipment, farm machinery, industrial chains, and conveyor chains

BRAKE CLEANER
PART NO. 15065295 — 12 oz can, 12 / case

APPLICATION: Cleans components of dust, dirt, grease, oil and brake fluid residue, non-chlorinated formula, fast acting cleaner for all metal parts, dries quickly, and low VOC

PIPE SEALANT
PART NO. 15066191 — 50 ml squeeze tube, 12 / case

APPLICATION: Seals: pipe plugs above .125", water jacket plugs, turbo lube and drain plug, air intake plugs, water pump plugs and elbow fittings, injection pump governor cover fittings, fuel transfer pump fittings, oil pan drain plug hose fitting, temperature sending unit, and cylinder head core plugs

MEDIUM STRENGTH THREAD LOCK
PART NO. 15066321 — 50 ml bottle, 12 / case

APPLICATION: Locks and seals: trunion bolts, equalizer cover plate bolts, radiator guard bolts, cab attachment bolts, deck plate cap screws, roller guard bolts, track roller end-collar cap screws, sprocket hub set screws, outer bearing retaining screws, sent bracket bolts, and accessory mounting bolts

HIGH STRENGTH THREAD LOCK
PART NO. 15066543 — 50 ml bottle, 12 / case

APPLICATION: Locks: oil filter base to block studs, starter to block studs, fuel injection pump to block studs, final drive housing studs, and wheel studs

EPOXY MIXER CUPS
PART NO. 15081178 — .14 FL oz. per cup, 10 cups per can, 12 / case

APPLICATION: Bond shift handles to levers, bond name plates, patch holes in pipe and tubing, resurface corroded areas on cab, and attach insulation

ANTI-SEIZE COMPOUNDS

ANTI-SEIZE COMPOUND HIGH TEMP
PART NO. 15064544 — 40 oz brush top can, 12 / case

APPLICATION: For applications from sub-zero to 1,800 degrees F (982 degrees C) and all exhaust system fasteners

BRAKE FLUIDS

DOT 3 BRAKE FLUID
PART NO. 15066831 — 1 qt bottle, 12 / case

APPLICATION: Use where DOT 3 brake fluid is specified by service manual or operators guide. Loaders, lift trucks, and service trucks

BIO-BASED OILS

BIODEGRADABLE HYDRAULIC OIL 46
PART NO. 60201367 — 5 gallon pail
PART NO. 60201368 — 55 gallon drum

APPLICATIONS: For use on noisy hydraulic systems; eliminates stick-slip issues and improves control

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QUICK REFERENCE GUIDE (CONT.)

GREASES

MULTIPURPOSE GREASE

PART NO. 15065418 — Cartridges, 10 / case
PART NO. 15065460 — Pail
PART NO. 15065481 — Keg
PART NO. 15065502 — Drum

MULTIPURPOSE EP WITH MOLY

PART NO. 15065492 — Cartridges, 10 / case
PART NO. 15065513 — Pail
PART NO. 15065496 — Keg
PART NO. 15065520 — Drum

HIGH TEMP WATER RESISTANT

PART NO. 15065355 — Cartridges, 10 / case
PART NO. 15065490 — Pail
PART NO. 15065499 — Keg
PART NO. 15065504 — Drum

ANTIFREEZE

COOLANT READY MIX

PART NO. 60201327 — 1 gallon
PART NO. 60201328 — 5 gallon pail
PART NO. 602013 — 55 gallon drum

APPLICATION: Provides long-lasting protection for aluminum, cast iron, and all other engine components

COOLANT CONCENTRATE

PART NO. 60201330 — 1 gallon
PART NO. 60201331 — 5 gallon pail
PART NO. 60201332 — 55 gallon drum

APPLICATION: Provides long-lasting protection for aluminum, cast iron, and all other engine components

CLEANERS

HEAVY DUTY PRESSURE WASH

PART NO. 15066582 — 5 gallon pail

APPLICATION: Heavy-duty concentrated alkaline cleaner, formulated for use in high-pressure washers, provides up to two weeks of rust protection if the part is not rinsed after cleaning

HEAVY DUTY CABINET AND TANK LIQUID

PART NO. 15066006 — 5 gallon pail
PART NO. 15066050 — 55 gallon drum

APPLICATION: For use in cabinet pressure washers and hot tanks, not recommended for aluminum, zinc or brass parts

PARTS CLEANING SOLVENT

PART NO. 15065961 — 5 gallon pail
PART NO. 15065857 — 55 gallon drum

APPLICATION: Recommended for marine products and other equipment or for use in solvent stands, immersion tanks, and manual cleaning equipment, can be used with brush, rags, or spray

HEAVY DUTY SHOP TOWELS

PART NO. 15081620 — 56 towels / pack, 18 packs / case

APPLICATION: Highly absorbent — cleans up oil, grease, water and other messy fluids, strong and abrasion resistant — great wet-strength for scrubbing, pliable for reaching into tight places, soft for personal cleaning, low lint and won't leave a residue, and an economical alternative to shop rags or towels

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PRODUCT ORDER INFORMATION

PRODUCT ORDER INFORMATION

PART NO.	PRODUCT NAME	SIZE
15064413	Anaerobic Primer	4.5 oz can, 12 / case
15064570	Bearing Mount Compound	50 ml bottle, 12 / case
15066593	Flexible Gasket Maker	50 ml bottle, 12 / case
15066173	Liquid Gasket	8 oz can, 12 / case
15065820	Retaining Compound	50 ml bottle, 12 / case
15066191	Pipe Sealant	50 ml squeeze tub, 12 / case
15066321	Medium Strength Thread Lock	50 ml bottle, 12 / case
15066543	High Strength Thread Lock	50 ml bottle, 12 / case
15081178	Epoxy Mixer Cups	.14 FL oz. per cup, 10 cups per can, 12 / case
15065318	Heavy Duty Penetrating Oil	12 oz can, 12 / case
15066809	Chain and Cable Lubricant	12 oz can, 12 / case
15065295	Brake Cleaner	12 oz can, 12 / case
15064544	Anti-Seize Compound High Temp	40 oz brush top can, 12 / case
15066831	DOT 3 Brake Fluid	1 qt bottle, 12 / case
60201367	Biodegradable Hydraulic Oil 46	5 gallon pail
60201368	Biodegradable Hydraulic Oil 46	55 gallon drum
15065418	Multipurpose Grease	Cartridges, 10 / case
15065460	Multipurpose Grease	Pail
15065481	Multipurpose Grease	Keg
15065502	Multipurpose Grease	Drum
15065492	Multipurpose EP w/Moly	Cartridges, 10 / case
15065513	Multipurpose EP w/Moly	Pail
15065496	Multipurpose EP w/Moly	Keg
15065520	Multipurpose EP w/Moly	Drum

PRODUCT ORDER INFORMATION

PART NO.	PRODUCT NAME	SIZE
15065355	High Temp Water Resistant	Cartridges, 10 / case
15065490	High Temp Water Resistant	Pail
15065499	High Temp Water Resistant	Keg
15065504	High Temp Water Resistant	Drum
15066006	Heavy Duty Cabinet and Tank	5 gallon pail
15066050	Heavy Duty Cabinet and Tank	55 gallon drum
15066582	Heavy Duty Pressure Wash	5 gallon pail
15065961	Parts Cleaning Solvent	5 gallon pail
15065857	Parts Cleaning Solvent	5 gallon pail
15081620	Heavy Duty Shop Towels	18 packs / case, 56 towels / pack
60201327	Coolant Ready Mix	1 gallon
60201328	Coolant Ready Mix	5 gallon pail
60201329	Coolant Ready Mix	55 gallon drum
60201330	Coolant Concentrate	1 gallon
60201331	Coolant Concentrate	5 gallon pail
60201332	Coolant Concentrate	55 gallon drum

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